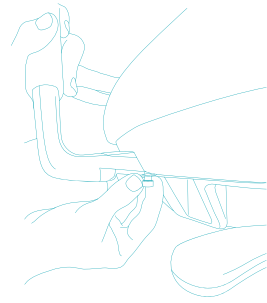
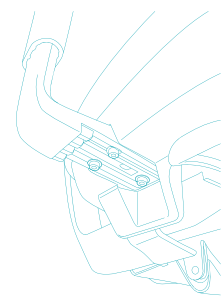


Secuencia de ensamble apoyabrazos (opcional) / Armrest assembly sequence (optional)

Si la silla tiene apoyabrazos, realice la siguiente secuencia de ensamble /
If the chair has armrests, perform the following sequence of assembly:



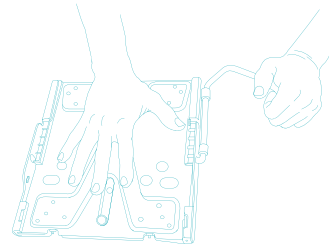
- 1 Ensamble los apoyabrazos (G) al asiento (A) con los tornillos (Q) /
Assemble the armrest (G) to the seat (A) with the screws (Q)



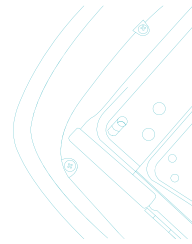
- 2 Asegure con firmeza los tornillos (Q) /
firmly secure the screws (Q)

Secuencia de ensamble slider (opcional) / Slider assembly sequence (optional)

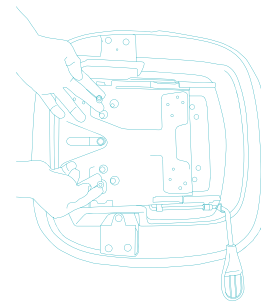
Si la silla tiene slider, inicie el ensamble de la silla por la siguiente secuencia de ensamble /
If the chair has slider, start the chair assembly with the following assembly sequence:



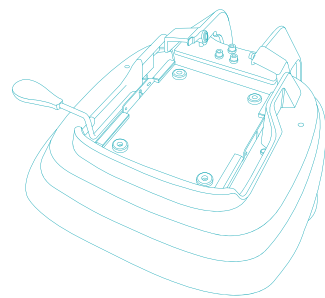
- 1 Desbloquee el slider (F) y llévelo hacia atrás con cuidado /
Unlock slider (F) and gently bring it back



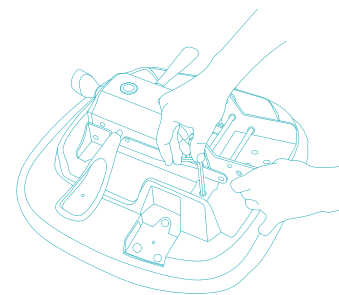
- 2 Una vez desbloqueado podrá ver como las perforaciones elípticas quedan a la vista, hágalas coincidir con la rosca en el asiento (A) /
Once unlocked you can see how the elliptical holes are visible, make them match the thread on the seat (A)



- 3 Ensamble los tornillos (M) como se indica en la imagen, ajustando fuertemente /
Assemble screws (M) as indicated in the image adjusting strongly



- 4 Bloquee nuevamente el slider (F), verificando que el ensamble quede firme y ubique los distanciadores (L) como se indica en la imagen /
Lock slider (F) again, verifying that the assembly is secure and locate the spacers (L) as shown in the image



- 5 Ubique el mecanismo (C) como se indica en la imagen y ajuste fuertemente con los tornillos (N) en los agujeros visibles /
Locate mechanism (C) as shown in the picture and strongly adjust with screws (N) into the visible holes.

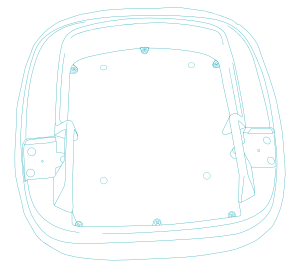
Continúe con el paso 4 de la secuencia de ensamble cuerpo /
Continue with step 4 of the body assembly sequence

ingo

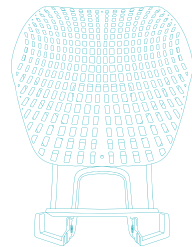
Secuencia de ensamble / Assembly sequence



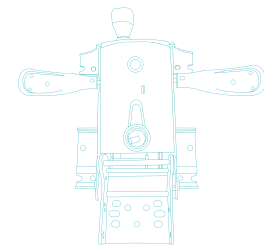
Partes & Componentes / Parts & Components



A Asiento / Seat



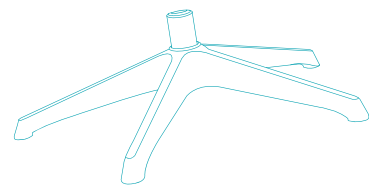
B Espaldar / Backrest



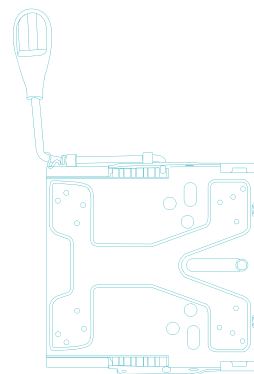
C Mecanismo / Mechanism



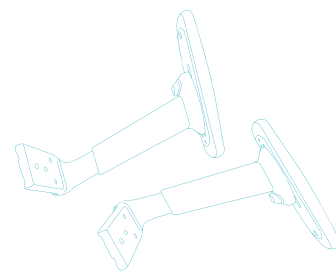
D Cilindro / Cylinder



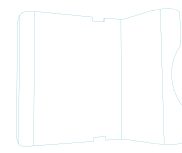
E Base / Base



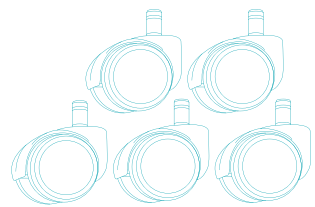
F Slider (Opcional) /
Slider (optional)



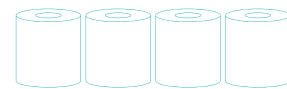
G Apoyabrazos (opcional) /
Armrest (optional)



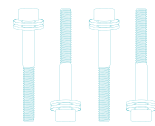
H Cobertor mecanismo /
Mechanism cap



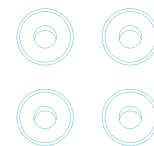
I Rodachinas / Casters



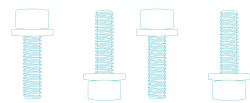
J Distanciadore 30mm
(opcional – no slider) /
30mm Spacers
(optional – no slider)



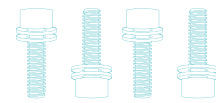
K 4 Tornillos socket M6x50 + 4 guazas
de presión ¼ (opcional – no slider) +
4 arandelas ¼
4 Socket screws M6x50 + 4 Spring washers
¼ (optional – no slider) + 4 washers ¼



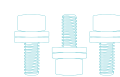
L Distanciadore 7mm
(opcional – slider) /
7mm Spacers
(optional – slider)



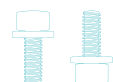
M 4 Tornillos socket M6x20 +
4 arandelas ¼ (opcional – slider)
4 Socket screws M6x20 + 4 washers ¼
(optional – slider)



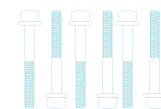
N 4 Tornillos socket M6x20 + 4 guazas de
presión ¼ (opcional – slider) +
4 arandelas ¼ /
4 Socket screws M6x20 + 4 Spring washers ¼
(optional – slider) + 4 washers ¼



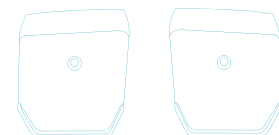
O 3 Tornillos socket M8x15 +
6 guazas de presión 5/16 /
3 Socket screws M8x15 +
6 spring washers 5/16



P 2 Tornillos socket M6x15 + 2 arandelas ¼
2 Socket screws M6x15 + 2 washers ¼



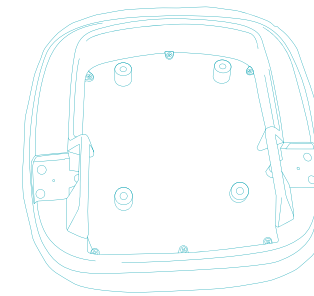
Q 6 Tornillos socket M6x50 +
6 arandelas ¼
(opcional – apoyabrazos)
6 Socket screws M6x50 +
6 washers ¼ (optional – armrests)



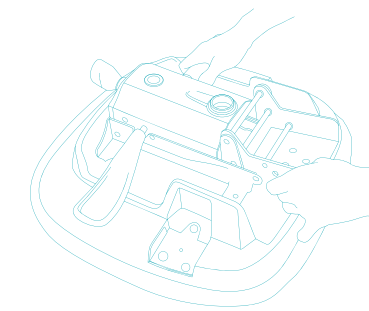
R 2 Cobertore apoyabrazos +
2 Tornillos Cabeza Avellanada
(Opcional No Brazos)
2 Armrest cap +
2 countersunk head screw
(Optional – No Armrest)

Secuencia de ensamble cuerpo / Body assembly sequence

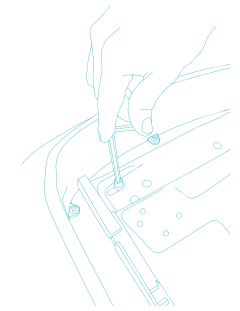
Si la silla tiene mecanismo slider, inicie por la secuencia de ensamble mecanismo slider, de lo contrario inicie esta secuencia: /
If the chair has slider, start by the slider assembly sequence, otherwise start by this sequence:



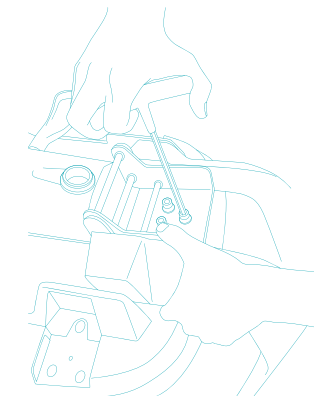
1 Posicione los distanciadore (J) en los
puntos indicados en la imagen /
Place spacers (J) at points shown in the image



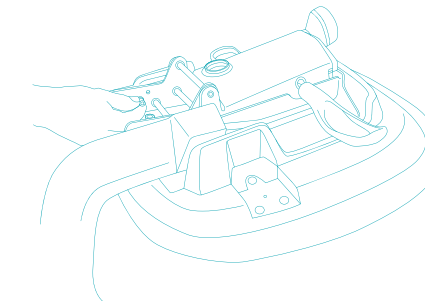
2 Ubicar el mecanismo (C) como se
muestra en la imagen sobre los
distanciadore (J) /
Locate the mechanism (C) as shown in the
image over the spacers (J)



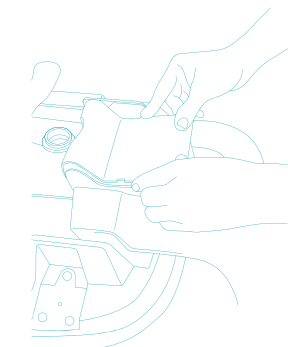
3 Ensamblar con los tornillos (K) ajustando
fuertemente /
Assemble with screws (K) adjusting strongly.



4 Ubique y ajuste fuertemente los tornillos
(O) como lo indica la imagen /
Place and strongly adjust the screws (O) as
shown in the image

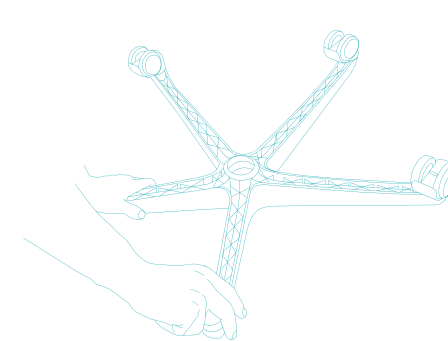


5 Posicione el espaldar (B) en el
mecanismo (C) como se indica en la
imagen y ajuste fuertemente los tornillos
(P) como se indica en la imagen /
Place the backrest (B) on the mechanism (C)
as shown in the image and strongly adjust
the screws (P) as shown in the image

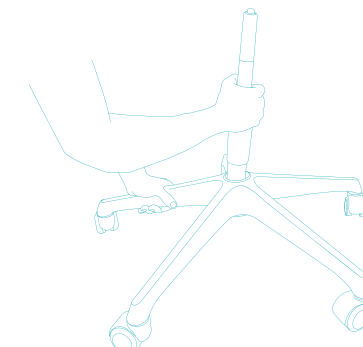


6 Por ultimo ensamble el cobertor mecanismo (H) /
Finally assemble the mechanism cover (H)

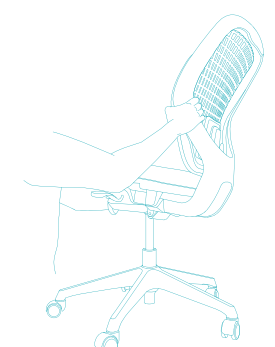
Secuencia de ensamble final / Final assembly sequence



7 Ensamble las rodachinas (I) a la base (E) a
presión /
Assemble the casters (I) to the base (E) with
pressure



8 Ensamble el cilindro (D) a la base (E) /
Assemble the cylinder (D) to the base (E)



9 Ensamble el cuerpo haciendo coincidir el
mecanismo (C) y el cilindro (D) /
Assemble the body by matching mechanism
(C) and cylinder (D)

* Si la silla no tiene brazos ubique los cobertore apoyabrazos (R) y asegure con firmeza los tornillos /
If the chair doesn't has armrests, place the Armrest caps (R) and firmly secure the screws.